

50

DART AEROSPACE LTD	Work Order :	21914
Description: Console Side RH (407 Hi-Slope)	Part Number:	D2604-2
Note: Issue with Part Number D2604-1		
Drawing: D2604 Rev. A1	Qty:	9

04.11.17

Step	Location	Procedure	By	Date
1	EXPEDITING	Issue W/O		
2	CNC CELL / METAL	Cut Blank per template DT 8247 Note: 1 Blank makes: D2604-1(Qty: 1), D2604-2(Qty: 1) Material: .040 - 2024-T3 Batch B15919	EC	04.11.17
3	HAAS	Machine per folio D2604	CPL	04.11.22
4	QC	Inspect Level 2	ml	04/11/23
5	QC	Inspect Level 8	ml	04/11/23
6	METAL	Form per Dwg D2604	EC	04.11.24
7	QC	Inspect Level 5	2	04.12.09
8	FINISHING	Acid etch & alodine as per QSI 005	ML	04/12/09
9	STORES	Identify and stock	ml	04-12-13
10	EXPEDITING	Close W/O Inspect level 21 Cost / part 20.13 Sur 04/12/14	2	05.01.13

Rev	Date	Change	Revised By	Approved
A	96.07.27	New Issue		
B	98.05.08	Added drawing revision	KB	
C	98.11.25	Added Inspection Levels, Jig numbers	DM	
D	02.06.05	Added alodine finish TSR 1290	NG	

36 GA deburr

RELEASED

02/06/05

ml

04-11-24

PTO

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
04-11-24	36	Permanent change the 36 - debur - must be on the front	<i>[Signature]</i>	04.12.21	N/A	<i>[Signature]</i> perman	<i>[Signature]</i> 02/12/15

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
04-11-24 04-11-24	36 36	Found 1X D2604-1 Base Kink	<i>[Signature]</i> 04-11-24	destroy it	<i>[Signature]</i> 04-11-24	<i>[Signature]</i> 01.12.15	<i>[Signature]</i> perman	<i>[Signature]</i> 02-12-15

↑
NOTE S/B.
D2604-1
See w/o 21913.

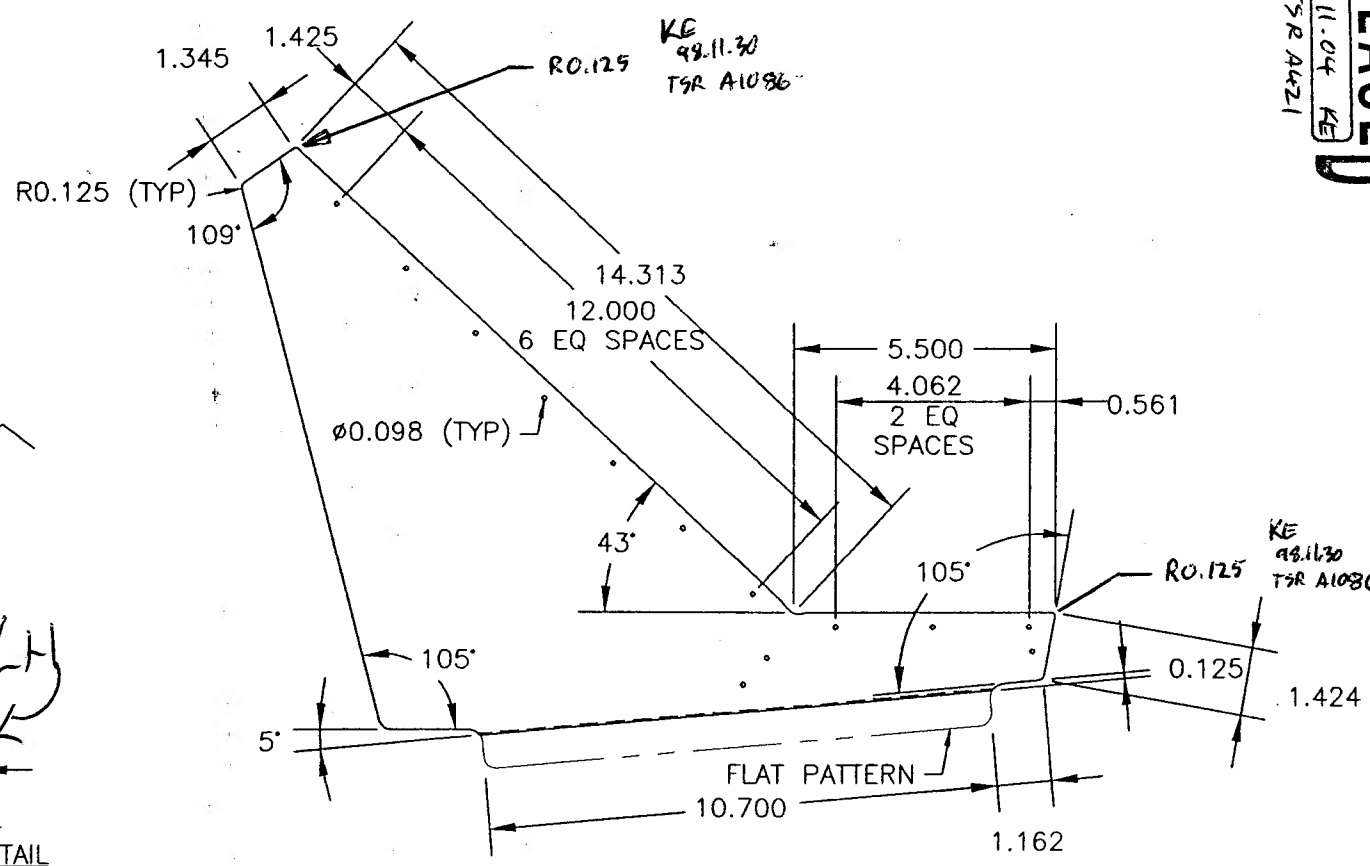
Part No: D2604-2 PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: *[Signature]* Date: 05/01/13
 NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DART



RELEASED
97.11.04 KE
TSR A421

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED KE	APPROVED Bv	DRAWING NO.	REV. A
DATE 97.10.24	DATE 97.10.24	D2604	SHEET 1 OF 1
	TITLE	CONSOLE SIDE	SCALE 1:4
		D2604 WAS D206-547-23/-24	
		ADD FINISH	



0.674
BEND DETAIL

WORK ORDER
NO. 21914

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

SHOP COPY
RETURN TO
ENGINEERING

177
178
179
180

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 17, 2004
07:47 am

Work Order No	:	0021914	Department Code:	
Project Name	:	D2604-2	Burden Flags	: NNNNNNN
Project For	:	WK450	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	D2604-2	Invoice Number	:
Description	:	407 Hi Console Side RH	Invoice Amount	: 0.00
Manufactured	:	Yes	Order Entry No	:
Amount Req'd	:	10	OE Value	: 0.00
Amount Done	:	0	Est Margin	: 0.000%
Start Date	:	11-16-04	Actual Margin	: 0.000%
Est Finish Date	:	12-04-04		
Act Finish Date	:			
Drawings Req'd	:	No		
Ok for Approval	:			
Approval Rec'd	:			

\$0. Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
Burden	: 0.00	0.00	0.00		
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00

